

WHAT IS A VALVE ?

A Valve is a product rarely noticed by the average person, yet it plays an important role in the quality of our life. Each time you turn on a water faucet, use your dishwasher, turn on a gas range, or step on the accelerator of your car, you operate a valve. Without modern valve systems, there would be no fresh pure water or automatic heat in your home. There would be no public utilities, and beyond wood and coal, almost no energy of any kind. Plastics would be unheard of, as would many inexpensive consumer products.

By definition, a valve is a device that controls the flow of a fluid. Today's valves can control, not only the flow, but also the rate, the volume, the pressure or the direction of liquids, gases, slurries or dry materials through a pipeline, chute or similar passageway. They can turn on and turn off, regulate, modulate or isolate. They can range in size from a fraction of an inch to as large as 30 feet in diameter and can vary in complexity from a simple brass valve available at the local hardware store to a precision-designed, highly sophisticated coolant system control valve, made of an exotic metal alloy, in a nuclear reactor.

Valves can control flow of all types, from the thinnest gas to highly corrosive chemicals, superheated steam, abrasive slurries, toxic gases and radio active materials. They can handle temperatures from cryogenic

region to molten metal, and pressures from high vacuum to thousands of pounds per square inch.

valve is a device that controls the flow of a fluid. Today's valves can control, not only the flow, but also the rate, the volume, the pressure or the direction

The valve is one of the most basic and indispensable components of our modern technological society. It is essential to virtually all manufacturing processes and every energy production and supply system. Yet it is one of the oldest products known to man, with a history of thousands of years.

COMMON TYPES OF VALVES

Multi-turn Valves or Linear Motion Valves, Quarter Turn, or Rotary Valves, Self-Actuated Valves, Control Valves specialty Valves

TYPES OF ACTUATORS

Manual Actuators, Hydraulic and Pneumatic Actuators, Electric Actuators

MULTI-TURN VALVES OR LINEAR MOTION VALVES

The Gate Valve : The gate valve is a general service valve used primarily for on—off, non-throttling service. The valve is closed by a flat face, vertical disc, or gate that slides down through the valve to block the flow.

The Globe Valve : The globe valve effects closure by a plug with a flat or convex bottom lowered onto a matching horizontal seat located in the center of the valve. Raising the plug opens the valve, allowing fluid flow. The globe valve is used for on—off service and handles throttling applications.

The Pinch Valve : The pinch valve is particularly suited for applications of slurries or liquids with large amounts of suspended solids. It seals by means of one or more flexible elements, such as a rubber tube, that can be pinched to shut off flow.

The Diaphragm Valve : The diaphragm valve closes by means of a flexible diaphragm attached to a compressor. When the compressor is lowered by the valve stem onto a weir, the diaphragm seals and cuts off flow. The diaphragm valve handles corrosive, erosive and dirty services.

The Needle Valve : The needles valve is a volume-control valve that restricts flow in small lines. The fluid going through the valve turns 90 degrees and passes through an orifice that is the seat for a rod with a cone-shaped tip. The Size of the orifice is changes by positioning the cone in relation to the seat.

QUARTER TURN, OR ROTARY VALVES

The Plug Valve

The plug valve is used primarily for

BASIC INFORMATION

on—off service and some throttling services. It controls flow by means of a cylindrical or tapered plug with a hole in the center that lines up with the flow path of the valve to permit flow. A quarter turn in either direction blocks the flow path.

The Ball Valve

The ball valve is similar in concept to the plug valve but uses a rotating ball with a hole through it that allows straight-through flow in the open position and shuts off flow when the ball is rotated 90 degrees to block the flow passage. It is used for on—off and throttling services.

The Butterfly Valve

The butterfly valve controls flow by using a circular disc or vane with its pivot axis at right angles to the direction of flow in the pipe. The butterfly valve is used both for on—off and throttling services.

SELF-ACTUATED VALVES

The Check Valve

The check valve is designed to prevent backflow. Fluid flow in the desired direction opens the valve, while backflow forces the valve closed.

The Pressure Relief Valve

The pressure relief valve is designed to provide protection from over-pressure in steam, gas, air and liquid lines. The valve “lets off steam” when safe pressures are exceeded, then closed again when pressure drops to a preset level.

CONTROL VALVES

The Control Valve

The control valve is designed to ensure

accurate proportioning control of flow. It automatically varies the rate of flow based on signals it receives from sensing devices in a continuous process. Some valves are designed specifically as control valves. However, most types of valves can be used control valves, both linear and rotary motion, by the addition of power actuators, positioners and other accessories.

SPECIALTY VALVES

In addition to these standard valve products, many valve manufacturers produce custom-designed valves and actuators for specific applications. Valves are available in a broad spectrum of sizes and materials. Each design has its own advantages, and selection of the proper valve for particular application is critical. The factors generally considered in the selection of a valve include:

- The substance to be handled and the required flow rate.
- The requirement that the valve control and/or shut off the flow in the manner demanded by the service conditions.
- The ability of the valve to withstand the maximum working pressure and temperature.
- The ability of the valve to resist attack by corrosion or erosion.
- Actuator requirements, if any.
- Maintenance and repair requirements.

TYPES OF ACTUATORS

Manual Actuators

A manual actuator employs levers, gears or wheels to facilitate movement; while an automatic actuator has an external

power source to provide the force and motion to operate a valve remotely or automatically. Power actuators are a necessity on valves in pipelines located in remote areas: they are also used on valves that are frequently operated or throttled. Valves that are particularly large may be impossible or impractical to operate manually simply by the sheer horsepower requirements.

Some valves may be located in extremely hostile or toxic environments, which preclude manual operation. Additionally, as a safety feature, certain types of power actuators may be required to operate quickly, shutting down a valve in case of emergency.

Hydraulic and Pneumatic Actuators

The hydraulic and pneumatic actuators are often simple devices with a minimum of mechanical parts, used on linear or quarter-turn valves. Sufficient air or fluid pressure acts on a piston to provide thrust in a linear motion for gate or globe valves. Alternatively, the thrust may be mechanically converted to rotary motion to operate a quarter-turn valve. Most types of fluid power actuators can be supplied with fail-safe features to close or open a valve under emergency circumstances.

Electric Actuators

The electric actuator has a motor drive that provides torque to operate a valve. Electric actuators are frequently used on multi-turn valves such as gate or globe valves. With the addition of a quarter-turn gearbox, they can be utilized on ball, plug, or other quarter-turn valves.

(Courtesy : McNally Institute)

The Companies have to get geared up with the latest manufacturing technology bench marking with the best in the Industry , operations fully IT enabled. ERP (Enterprise Resource Planning) & IT (Information Technology) to drive the

- ▶ Business Process Design Flexibility and Agility
- ▶ Distributed Enterprise Computing, SBU-wise reporting
- ▶ Transparent Planning and Manufacturing resource information across Companies.
- ▶ Internet Connectivity for integration with E-Commerce

Quality Certification

International Quality Certification as per Customer Requirement across the world , Health Safety & Environment practices commensurate with Global standard will be some of the major pre-requisites for any global player.

Concern and Challenges for Indian Valve Industry:

- ▶ Are we seeing the complacency on Indian manufacturers on account of Oil boom ?
- ▶ Is the industry capable of facing yet another recession we saw in 1999- 2000.
- ▶ Do we see the threat from China, the fast growing economy
- ▶ India still reeling under the Infrastructure bottle-necks such as Power, Water, Road & Port

facilities. Government regulations and Policies are yet to react to the situation.

Internal Challenges

- ▶ Today's generation looks for quick returns -highly materialistic unlike past. Value system has changed threatening the Human Resource.
- ▶ Building a culture with commitment to stake holders- customers, employees,vendors, society, environment is a challenge.
- ▶ Scale of Operation
- ▶ Quality & Safety Perception

Preparing for future

- ▶ Can India Limitations be the limitation of the Global Customers ?

Manufacturers have to do away with India –Centric approach and explore Multi location manufacturing with customer focus .

- ▶ Global Sourcing
- ▶ 24x7 service with Global Presence
- ▶ Paperless transaction- fully IT enabled.
- ▶ Material of Construction & Control Automation will see radical changes demanding investment on R & D. Micro chips, Micro Robotics, embedded systems will rule.
- ▶ Future plants will be 100 % automated, may not have much

manual operated valves. Each valve communicating with other equipment in the loop for desired performance with no human interference.

- ▶ Safety & Reliability will be the main slogan.
- ▶ Changing living style & cost of living will drive Indian cost higher.
- ▶ Indian manufacturers have to project themselves as technology provider and not cheap labour. Shift the gear to specialty product from commodity me-too products.
- ▶ Indian manufacturers to Think Big and try to be a LEADER instead of FOLLOWER.

There has to be a total change in Culture and Out Look to face the FUTURE.

**Author Mr. VBS Mani is Director
Virgo Engineers Ltd. Pune**

Valves India

India's only
exclusive
magazine on
valves/Actuators.
Subscribe today to
get regular copies.